

NIPRESS

D-B00

Pressure Transmitter

User's and programming manual
3rd edition



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Thank you for choosing NIVELCO instrument.

1. INTRODUCTION

NIPRESS D-B00 series pressure transmitters with ceramic flush sensor measure pressure and convert it into voltage and current output can be used in 2-wire systems. D-B00 has a really high overpressure resistance thanks to its Al₂O₃ 99.9% sensor. It is ideal for the measurement of gases, steam, and fluids up to 20 bar (290 psi). The pressure transmitter is equipped with HART® communication, and available with several process connections and available with die-cast aluminum or stainless-steel housing materials. The transmitter is can be parameterized using three miniature keys on the display module, or the magnetic switches located under the metal cap, or by a HART® communicator. Ex version is also available.

2. ORDER CODE (NOT ALL COMBINATIONS POSSIBLE!)

NIPRESS D R - B - *

Measuring method	Code	Process connection	Code	Range ⁽¹⁾ / overload capability (bar)	Code	Accuracy	Code	Output / Ex	Code
Relative	R	½" BSP	C	0...0.06 / 2	P	0.1% ⁽³⁾	4	4...20 mA + HART®	4
		½" NPT	H	0...0.16 / 4	R	0.2% ⁽⁴⁾	6	4...20 mA + HART® / Ex ia ⁽⁶⁾	8
		M20x1.5 (EN 837)	J	0...0.4 / 6	3	1% ⁽⁵⁾	3	4...20 mA + HART® / Ex d ^(6/7)	B
		1½" BSP	F	0...1 / 8	5				
		DN40 Pipe coupling DN40 DIN 11851	P	0...2 / 15	S				
		DN50 Pipe coupling DN50 DIN 11851	R	0...5 / 25	I				
		DN25 / PN40 1.4404 flange	I	0...10 / 35	A				
		DN50 / PN40 1.4404 flange	Q	0...20 / 45	T				
		DN80 / PN16 1.4404 flange	U						
		2" RF / 150 psi 1.4404 flange ⁽²⁾	W						
		3" RF / 150 psi 1.4404 flange ⁽²⁾	Z						

* Ex versions are marked "Ex" right after the type designation on the label

⁽¹⁾ Custom measuring range, based on prior negotiations

⁽²⁾ p ≤ 10 bar

⁽³⁾ p ≥ 1 bar

⁽⁴⁾ p < 1 bar

⁽⁵⁾ PTFE-coated version only!

⁽⁶⁾ Ex or SIL versions are available upon special request

⁽⁷⁾ Stainless steel housing not available

Note:

- The pressure transmitter has been calibrated in vertical position with the pressure port facing down. Different installation position has to be specified in the order.
- In case of non-standard types, the sensor type, sealing and housing, as well as the requirement for filling with food compatible oil has to be specified in the order!

3. TECHNICAL DATA

3.1. General







Type		DR□-B□□-□
Measurement range		0...20 bar (0...290 psi)
Overload capability		As per order code
Accuracy		$p_N \geq 1 \text{ bar } \pm 0.1\%$, $p_N < 1 \text{ bar } \pm 0.2\%$
Process temperature ⁽¹⁾		-25...+125 °C (-13 °F ... +257 °F)
Ambient temperature ⁽²⁾		Without display: -40...+70 °C (-40...+158 °F) With display: -20...+70 °C (-4...+158 °F)
Materials of the wetted parts	Sensor	Ceramic, Al ₂ O ₃ , 99.9%
	Sensor sealing	FKM, option: EPDM
	Process connection	Stainless steel 1.4404 (316L), option: PVDF (only with 1½" BSP)
Housing		Painted aluminum, option: stainless steel 1.4404 (316L)
Output		4...20 mA (2-wire) + HART®
Supply voltage (U _{Supply}) ⁽²⁾		12...28 V DC
Load resistance		$R_{\max} = [(U_{\text{Supply}} - U_{\text{Supply min.}}) / 0.02 \text{ A}] \Omega$, Load during HART®-communication: $R_{\min} = 250 \Omega$
Process connection		As per order code
Electrical connection		Terminal clamps inside housing (aluminum housing: clamp section: 2.5 mm ² [AWG14] stainless steel housing: 1.5 mm ² [AWG16])
Ingress protection		IP67
Electrical protection		Class III (SELV)
Weight		min. 400 g (0.88 lb) (depending on housing and mechanical connection)

⁽¹⁾ Permissible ambient temperature for PVDF process connection -30...+60 °C (-22...+140 °F)


⁽²⁾ For information of Ex certified devices, see Special data for Ex certified models chart.

3.2 Special data for Ex certified models

3.2.1 ATEX approval, Ex ia

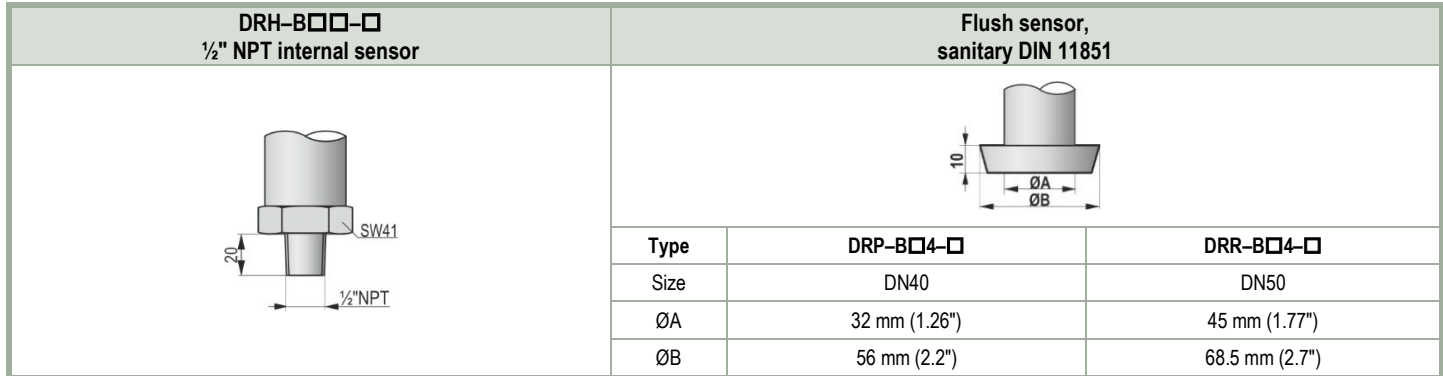
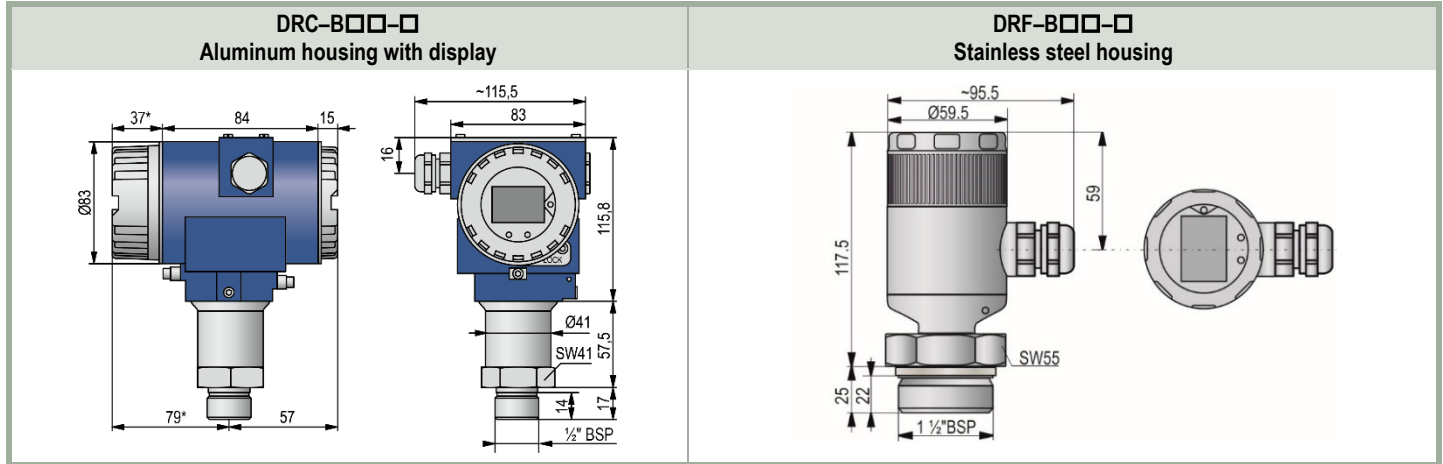
Type	DR□-B□□-8Ex
Ex marking	In case of stainless-steel housing: Nominal process pressure > 10 bar (145 psi):  II 1G Ex ia IIC T4 Ga Nominal process pressure ≤ 60 mbar (0.87 psi):  II 2G Ex ia IIC T4 Gb Nominal process pressure > 60 mbar (0.87 psi) and ≤ 10 bar (145 psi):  II 1/2G Ex ia IIC T4 Ga/Gb
	In case of powder-coated aluminum housing: Nominal process pressure ≥ 60 mbar (0.87 psi):  II 1/2G Ex ia IIB T4 Ga/Gb Nominal process pressure < 60 mbar (0.87 psi):  II 2G Ex ia IIB T4 Gb
	In Zone 20 environment:  II 1D Ex ia IIIC T85 °C Da
Ex reference document	drcbr44a0600p_02
Ex power supply	12...28 V DC
Intrinsically safety data	$U_{i\max} = 28 \text{ V DC}$, $I_{i\max} = 98 \text{ mA}$, $P_{i\max} = 680 \text{ mW}$, $C_i = \text{negligible}$, $L_i = \text{negligible}$ The maximal interior capacity between the power supply connections and the metal housing is 27 nF
Permissible medium temperature, atmospheric pressure	Zone 0: -20...+60 °C (-4...+140 °F), 0,8 bar ≤ P_{atm} ≤ 1.1 bar Zone 1, 2: -40...+70 °C (-40...+158 °F)

3.2.2 ATEX approval, Ex d ⁽¹⁾:

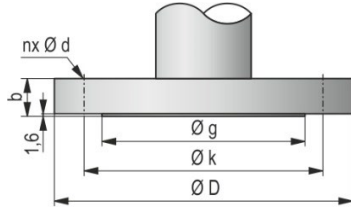
Type	DR□-B□□-BEx
Ex marking	 II 2G Ex db IIC T5 Gb
Ex reference document	drcbr44a0600p_02
Ex power supply	13...28 V DC
Permissible medium temperature	-20...+70 °C (-4...+158 °F)
Cable entry	Metal M20x1.5 cable gland with Ex d certification

⁽¹⁾ Only in case of powder-coated aluminum housing.

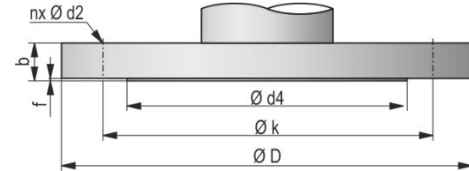
3.3 Dimensions



**DRW-B□□-□, DRZ-B□□-□
flange**



**DRI-B□□-□, DRQ-B□□-□, DRU-B□□-□
flange**



Type	DRW-B□□-□	DRZ-B□□-□	Type	DRI-B□□-□	DRQ-B□□-□	DRU-B□□-□
Size	2" / 150 psi	3" / 150 psi	Size	DN25	DN50	DN80
D	152.4 mm (6")	190.5 mm (7.5")	D	115 mm (4.5")	165 mm (6.5")	200 mm (7.87")
E	26.5 mm (1")	26.5 mm (1")	E	26.5 mm (1")	26.5 mm (1")	26.5 mm (1")
g	91.9 mm (3.6")	127 mm (5")	k	85 mm (3.35")	125 mm (4.9")	160 mm (6.3")
k	120.7 mm (4.75")	152.4 mm (6")	b	18 mm (0.7")	20 mm (0.78")	20 mm (0.78")
b	19.1 mm (0.75")	23.9 mm (0.94")	n	4 mm (0.16")	4 mm (0.16")	8 mm (0.31")
n	4 mm (0.16")	4 mm (0.16")	d2	14 mm (0.55")	18 mm (0.7")	18 mm (0.7")
d	19.1 mm (0.75")	19.1 mm (0.75")	d4	68 mm (2.68")	102 mm (4")	138 mm (5.43")
P _N	≤ 10 bar (145 psi)	≤ 10 bar (145 psi)	f	2 mm (0.08")	3 mm (0.12")	3 mm (0.12")
			P _N	≤ 20 bar (290 psi)	≤ 20 bar (290 psi)	≤ 16 bar (232 psi)

3.4 Accessories

- User's and programming manual
- Warranty card
- EU declaration of conformity

3.5 Special conditions of safe use

- Before turning on the device, make sure the installation is complete, with no defects visible.
- The device may only be used within the limitations specified in the technical specifications.
- The electrical connection of the device must be carried out in a way that the IP20 ingress protection is always ensured!
- Ex ia certified transmitters may only be operated in certified and approved intrinsically safe Ex ia IIC circuits complying with the technical data and the device's explosion protection marking.
- **Attention!** The devices may partially contain static charging capable plastic components. The presence of electrostatic charges may cause a risk of spark generation and ignition and therefore electrostatic charges must be completely prevented!
 - Avoid friction on plastic surfaces!
 - Do not clean the device dry!
 - For example, use a wet duster!
- Use exclusively Ex d IIC cable entry for devices with Ex d flameproof protection!
- For Ex d models, the cover must be secured against opening after the cover is closed by a safety locking screw!
- With 1/2 Ex marking device, the sensor membrane also serves as a partition between the Ex-zones, therefore it must be protected against mechanical damage.
- The aluminum content of the die-cast aluminum alloy case exceeds the limit, which requires the device must be protected against any possible sources of spark or ignition resulted by impact or friction effects in an Ex-environment.
- The metal housing of the device must be connected to the EP (equipotential) network!



4. INSTALLATION

To enable the safe replacement of the instrument during operation the use of closing armature is recommended. A simple ball valve will be suitable for lower pressures and for higher pressures (above 6 bar) a three-way blow-off needle-valve can be suggested.

In case of level measurement, it is advisable to screw the transmitter to the stump on the side of the tank.

Remove the packaging and protective cap just before the beginning of the assembly to avoid the damage of the diaphragm. Keep the protective cap!

In case if the installing of the unit is not immediate, the protective cap must be reinstated as soon as possible!

Treat any unprotected diaphragm with utmost care; as this part can be damaged very easily.

The device can be installed in-, or outdoors. Select the mounting position such that there is enough space for installation, programming and reading of the display.

Do not expose the device to direct sunlight when using outdoors! If you do so, direct solar radiation might cause that the permissible operating temperature of the device would be exceeded. This is to be particularly avoided in case if the device is used in any explosion-hazardous area!

Select the operating position, so that splashed and condensed water can be drained off. Stationary liquid on sealing surfaces must be avoided! If the device has cable outlet, the outgoing cable must be routed downwards. If the cable needed to be routed upwards, this must be done in an initially downward curve.

4.1 Installation instruction

The measured medium – depending on its type and properties, might be hazardous to the installer. Therefore, the wear of appropriate protective clothing, gloves, and goggles are recommended.

Torque should only be transferred to the hexagonal screw on the instrument body (torque wrench).

For the sake of noise suppression, the transmitter housing is grounded. If the grounding of the process is correct no further grounding is needed, otherwise the instrument should be grounded.

Install the device only in depressurized and disconnected state!

Do not install the device where there is any risk of explosion. Do not open or configure the device in explosive area under normal operating conditions! For this reason, it is recommended that the display and operating module is positioned at the same time as the mechanical installation. An important feature of the **NIPRESS D-B00** family, that the individual functions can be set with the help of three miniatures, or the magnetic switches located under the metal cap. This has the advantage that the device can be configured with the magnetic switches without opening the chambers. **Right after configuration, the metal cap has to be reinstated and tightened again, by hand!**

Ensure that moisture cannot enter the device! The seals and sealing surfaces must not get dirty, as (depending on application and location) fouling might cause a reduced degree of protection and conclusively might even lead to device failure or an irreparable damage of the device.

Positioning the display

The display and the operating module can be rotated continuously, to guarantee easy readability even in unusual mounting positions. The module is equipped with a turning limiter which allows the part to be rotated by 315°.

Installation steps:

Tightening torques:

½" BSP: max. 10 Nm;

1" BSP: max. 20 Nm;

1½" BSP: max. 25 Nm;

½" NPT: max. 70 Nm.

The specified tightening torques must not be exceeded!

Do not use a pipe wrench, to avoid damaging the device!

Installation steps for BSP process connection (DIN 3852):

Do not use any additional sealing material such as PTFE tape!

Check if the O-ring is intact, its surface even and clean and seat in the designated groove accurately.

Screw the device into the correct thread by hand! If your device is to be secured with a knurled ring instead of a hexagon head screw, the pressure transmitter should only be tightened by hand! Devices with hexagon head screw mounting must be tightened using a suitable open-end wrench (torque wrench)!

Installation steps for NPT process connection:

Use suitable seal (e. g. a PTFE-strip)! Screw the device into the correct thread by hand, and tighten it with a wrench!

Installation steps for flange connections:

Use a suitable sealant! Position the seal between the flange of the device and the flange of the process connection! Then attach the device to the process flange using 4 or 8 bolts/nuts (depending on flange design)!

5. WIRING

In order to electrically connect the device with the connection terminals, the cover must be screwed off.

Use a shielded and twisted multicore cable for the electrical connection.

Electrically connect the device with connection terminals, then reinststate the cover by hand and make sure that the housing is tightly closed again.

For devices with flameproof housing, a M20x1.5 cable gland HSK-M-Ex-d / Metr. is prescribed; which is already pre-mounted.

Technical data of Ex d cable gland:

cable diameter: $\varnothing 10 \dots \varnothing 14$ mm ($\varnothing 39 \dots \varnothing 55$ ");

width across flats: 24 mm (0.95");

continuous operating temperature: $-60 \dots +105$ °C ($-76 \dots +221$ °F);

certificate:  II 2G Ex db IIC Gb.

The **D-B00** device family can be ordered with two different housing. The wiring of the die-cast aluminum housing can be connected from the solid side, while the unit can be parameterized using the display and keys from the other side where there is a window.

For devices with cable gland, make sure that the external diameter of the cable used is within the allowed clamping range! Once connected the wires, tighten the gland screw firmly until the sealing is proper!

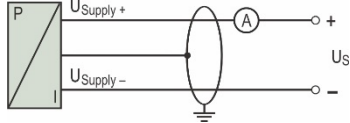
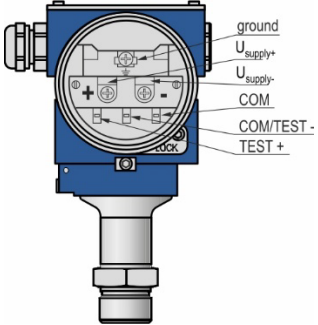
The bending radiuses of the cables have to comply with the following:

Cable without ventilation tube:

- static installation: 8-fold cable diameter,
- dynamic application: 12-fold cable diameter.

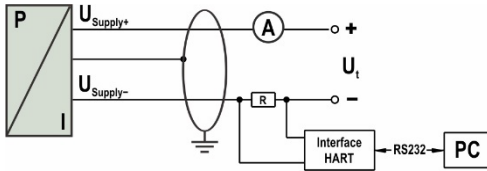
Cable with ventilation tube:

- static installation: 10-fold cable diameter,
- dynamic application: 20-fold cable diameter

Wiring diagram		Pin configuration		
		Electrical connection	Aluminum die-cast housing	Stainless steel housing
		Power supply +	U _{supply+}	
		Power supply -	U _{supply-}	
		COM	Test connection points ⁽¹⁾	-
		COM/TEST-		
		TEST+	GND	
Shield	GND			

⁽¹⁾ By connecting an ammeter between TEST+ and COM/TEST points, the output signal (mA) can be checked without disconnecting the supply voltage.

5.1 HART® communication



The device can be configured using the keys, magnetic switches or by a HART® communication device. In order to ensure the operation is flawless, the following requirements must be taken into account:

Maximum cable length between measuring device and supply:

where L_{max} maximum length of cable in [m], R_v resistance of cable together with load resistance in [Ω], and C_v capacity of cable in [pF/m].

$$L_{max} = \frac{65 \cdot 10^6}{R_v \cdot C_v} - \frac{40 \cdot 10^3}{C_v}$$

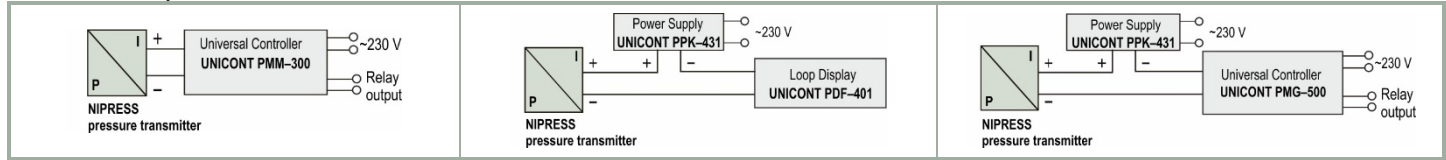
Resistance (R):

where U is Power Supply [V DC]. The resistance must be at least 240 Ω .

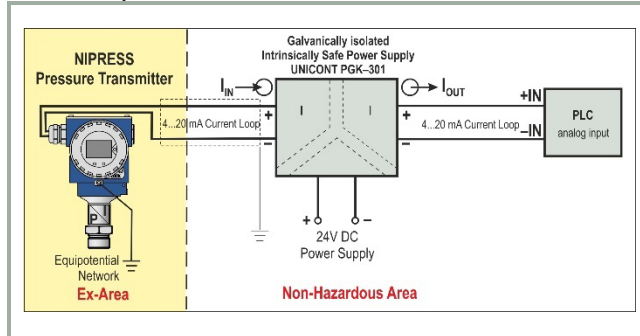
$$R = \frac{U - 12}{0,024} \Omega$$

5.2 Examples of arrangements

4...20 mA 2-wire pressure transmitter



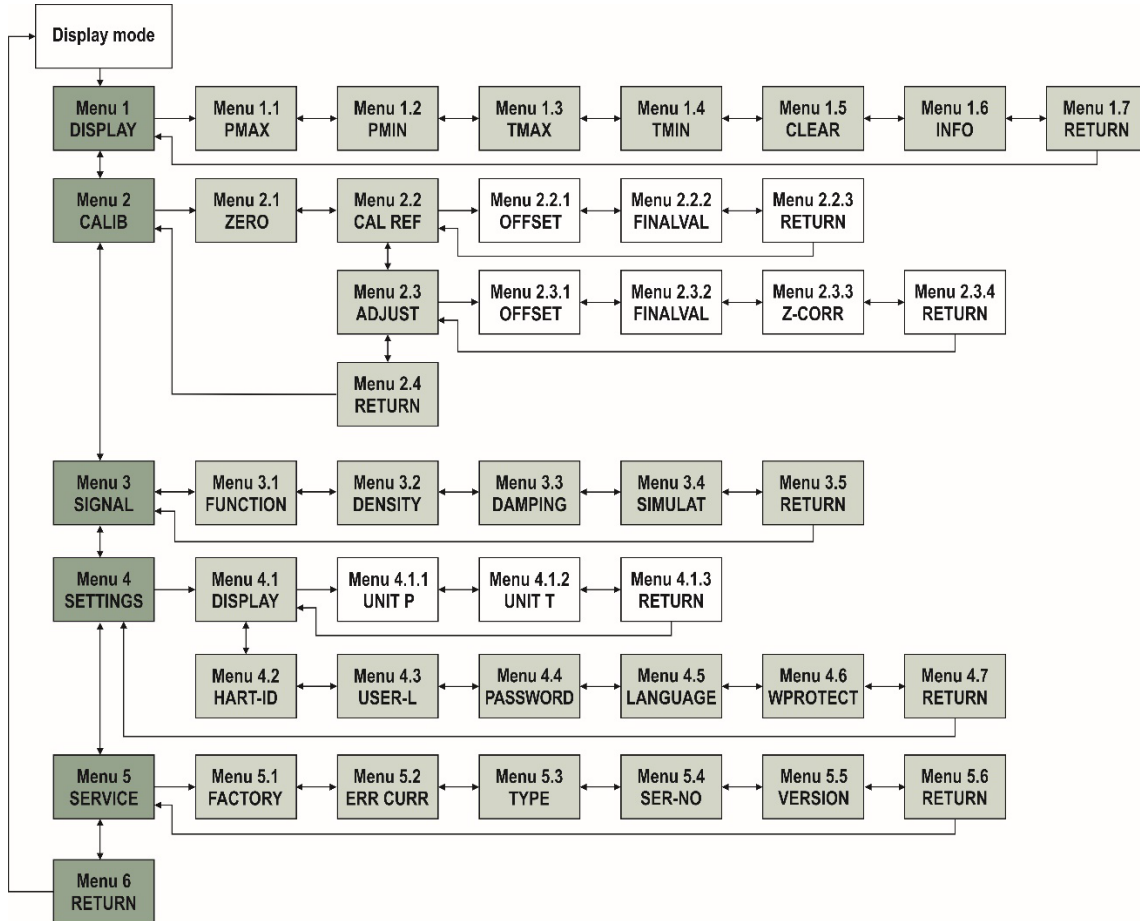
2-wire Ex ia pressure transmitter



6. PROGRAMMING

The measured values are shown and the configuration of the individual parameters is made in a displayed menu. The individual functions can be set by three miniature keys, or the magnetic switches located under the metal cap. The configuration of the device using the magnetic switches is particularly advantageous, as doesn't require the opening of the chambers. Use a suitable bar magnet or a stronger magnetic screwdriver for this purpose, that fits into the socket. If required, a special screwdriver is available, with an end designed as a screwdriver and the other is as a bar magnet. Furthermore, a bar graph is shown in the display, indicating the current pressure input as percentage of the specified pressure range. The menu system is a closed one, which can be customized also, allowing you to scroll both forward and backward until the desired setting item. All settings are permanently stored in a Flash EPROM and therefore available again even after disconnecting the device from the supply voltage.

6.1 Structure of the menu system



6.2 Description of the menusystem

The parameters can be set using three miniature keys, or the magnetic switches located under the metal cap.

The functions of these keys are as follows:

- ▲ button: move forward in the menu system or increase the displayed value,
- ▼ button: navigate backward in the menu system or decrease the displayed value,

OK button: to be used to confirm selected menu items and set values.

Execution of configuration:

1. Select the desired menu item using the ▲ - or ▼ - keys.
2. Hit OK key to activate the selected menu item.
3. Set the desired value or select one of the offered settings using the ▲ - or ▼ -keys.
4. Hit the OK key to store/confirm the set value/selected setting and exit the menu.

Set value:

If a parameter is configured by providing a value, each digit must be configured separately. This means, that after the activation of a menu item (e. g. "2.3.1 OFFSET") by pressing the OK key, the first digit of the value to be set will start to blink. Navigate up or down until the desired digit using the ▼ - or ▲ - keys and confirm the selection by pressing the OK-key. After that, the next digit will start to blink. Configure it in the same way. In the menu items "2.3.1 OFFSET" and "2.3.2 FINALVAL", the decimal point will then start to blink and it is also possible to change its position using the ▼ - or ▲ - keys.

Finally, the total value, set by digits, could be stored – if applicable – by pressing the OK key. If the value is out of range, an error message (e. g. Error 03) will be displayed and the set value will not be stored.

If you intend to set a negative value, the first digit has to be configured with the ▼ -key.

Menu list	Description
1 DISPLAY	Display parameter
1.1 P_{max}	Maximum pressure display (high pressure) The maximum pressure that occurred during the measurement is shown on the display.
1.2 P_{min}	Minimum pressure display (low pressure) The minimum pressure that occurred during the measurement is shown on the display.
1.3 T_{max}	Maximum temperature display (high temperature) The maximum temperature that occurred during the measurement is shown on the display.
1.4 T_{min}	Minimum temperature display (low temperature) The minimum temperature that occurred during the measurement is shown on the display.
1.5 CLEAR	Delete the values 1.1-1.4 (P_{max}, P_{min}, T_{max}, T_{min})
1.6 INFO	Configuration of the display Applicable values per digits: "1": 1st line: measured pressure; 2nd set pressure unit "2": 1st line: Output signal; 2nd line: mA "3": 1st line: measured temperature; 2nd line: °C "4": 1st line: measured pressure; 2nd line: Change between pressure unit / output signal in mA "5": 1st line: measured pressure; 2nd line: Change between pressure unit / temperature in °C "6": 1st line: measured pressure; 2nd line: Change between pressure unit / output signal in mA / temperature in °C
1.7 RETURN	Return to menu 1 DISPLAY.

Menu list	Description
2 CALIB	Configuration of measuring range, display and output signal
2.1 ZERO	Zeroing the display The message "CONFIRM" appears on the display when selecting the subsidiary menu item with the OK button. By pressing and holding the OK button for at least 2 seconds the zeroing is performed, and the message "CONFIRM" disappears from the display
2.2 CAL REF	Adjusts the analogue output with pressure reference
2.2.1 OFFSET	Adjusts the starting value for the output signal After the reference pressure has been applied and accepted, selecting the subsidiary menu item with the OK button causes the message "CONFIRM" to appear on the display. By pressing and holding the OK button for at least 2 seconds the applied pressure is specified as the starting value for the output signal (4 mA), and the message "CONFIRM" disappears from the display. The displayed value remains unchanged.
2.2.2 FINALVAL	Adjusts the end value for the output signal After the reference pressure has been applied and accepted, selecting the subsidiary menu item with the OK button causes the message "CONFIRM" to appear on the display. By pressing and holding the OK button for at least 2 seconds the applied pressure is specified as the end value for the output signal (20 mA), and the message "CONFIRM" disappears from the display. The displayed value remains unchanged.
2.2.3 RETURN	Return to menu 2.2 CAL REF.
2.3 ADJUST	Sets the measuring range and the zero point
2.3.1 OFFSET	Sets the starting value of the measuring range The ▲ and ▼ buttons allow you to define a starting value for the measuring range. The permitted input range is between 0 – 90% of the original measuring range (turn down max. 1:5). 4 mA is output when the value that has been entered is reached.
2.3.2 FINALVAL	Sets the end value of the measuring range The ▲ and ▼ buttons allow you to define an end value for the measuring range. The permitted input range is between 10 – 100% of the original measuring range (turn down max. 1:5). The output will be exactly 20 mA when the terminal value is reached.
2.3.3 Z-CORR	Zero-point correction of the display and output signal The message "CONFIRM" appears on the display when selecting the subsidiary menu item with the OK button. By pressing and holding the OK button for at least 2 seconds the applied pressure is set as the starting value for the output signal (4 mA), and the display is zeroed. The message "CONFIRM" disappears from the display.
2.3.4 RETURN	Return to menu 2.3 ADJUST.
2.4 RETURN	Return to menu 2 CALIB.

Menu list	Description
3 SIGNAL	Signal parameters
3.1 FUNCTION	<p>Function selection</p> <p>"LINEAR" (linear function)</p> <p>"2SQR" $y = \sqrt{x}$</p> <p>"2SQR3POW" $y = \sqrt{x^3}$</p> <p>"2SQR5POW" $y = \sqrt{x^5}$</p> <p>} cut off 2%</p>
3.2 DENSITY	<p>Input of the density Definable range:</p> <p>100 — 9999 kg/m³</p> <p>Conversion is only applicable to the units [mFH], [cmFH] and [mmFH].</p>
3.3 DAMP	<p>Configuration of the damping</p> <p>Definable range: 0...100 s</p>
3.4 SIMULAT	<p>Simulation of the output signal</p> <p>Definable range: any, for example: 3.7...22 mA.</p>
3.5 RETURN	Return to menu 3 SIGNAL
4 SETTINGS	Basic settings
4.1 DISPLAY	Configuration of the display unit
4.1.1 UNIT P	<p>Configuration of the unit for pressure Units:</p> <p>bar, mbar, g/cm², kg/cm², Pa, kPa, Torr, atm, mH2O, ftH2O, MPa, mFH*, cmFH*, mmFH*, mmH2O, mmHg, psi</p> <p>The conversion of all pressure-related parameters is performed automatically.</p> <p>*Input of the density is required. (see 3.2)</p>
4.1.2 UNIT T	<p>Configuration of the unit for temperature</p> <p>Units: °C and °F</p>
4.1.3 RETURN	Return to menu 4.1 DISPLAY
4.2 HART-ID	<p>HART-ID (only to be set with HART® devices in multi-drop mode)</p> <p>Set the desired ID no. (between "0" and "15") and confirm the setting by the OK button. The configuration of this value is only required if you want to operate the device in multi-drop mode (connection of multiple, HART® compatible devices). If the ID no. is set to "0", the multi-drop mode is deactivated, and the measurement transducer operates in analogue mode.</p>
4.3 USER-L	<p>Configuration of the user's security level</p> <p>For security reasons it is necessary to enter the password before configuring the security level. Confirm this by the OK button. The default password is factory preset to "0000".</p> <p>Security levels:</p> <p>"0": the whole menu system is enabled</p> <p>"1": the following menu items are enabled: 1 DISPLAY, 3 SIGNAL, 4.3 USER-L</p> <p>"2": the following menu items are enabled: 1 DISPLAY, 4.3 USER-L</p>

Menu list	Description
4.4 PASSWORD	Configuration of the password For security reasons it is necessary to enter the previous password to start the configuration. Confirm the value by the OK key. (The password is factory-preset to "0000".) Then set the new password and confirm it with the OK key. If you forgot your password, you may request for the master password, which is provided by the manufacturer, NIVELCO.
4.5 LANGUAGE	Select DE for German or EN for English language
4.6 WPROTECT	Write protection (HART®-configuration) Setting YES: write protection is activated, transmission of the HART® commands to the storage location is not possible. Setting NO: write protection is deactivated.
4.7 RETURN	Return to menu 4 SETTINGS
5 SERVICE	Service
5.1 FACTORY	Reset to factory settings
5.2 ERR CURR	Definition of the fault current Definable values: 21.6 mA or 3.8 mA; the selected fault current value indicates the malfunction of the electronics.
5.3 TYPE	Displays the device type
5.4 SER-NO	Displays the set serial number
5.5 VERS	Displays the program version (firmware)
5.6 RETURN	Return to menu 5 SERVICE
6 RETURN	Return to DISPLAY MODE

ERROR MESSAGES

PASSED PARAMETER TOO SMALL	Entered parameter value is too small.
PASSED PARAMETER TOO LARGE	Entered parameter value is too large.
LOOP CURRENT NOT ACTIVE	Loop current is not active (HART ID > 0, device works in Multidrop mode).
APPLIED PROCESS TOO LOW	Applied process pressure is too low.
APPLIED PROCESS TOO HIGH	Applied process pressure is too high.
LOWER RANGE VALUE TOO HIGH	Lower range value (OFFSET) is too high.
LOWER RANGE VALUE TOO LOW	Lower range value (OFFSET) is too low.
UPPER RANGE VALUE TOO HIGH	Upper range value (FINALVAL) is too high.
UPPER RANGE VALUE TOO LOW	Upper range value (FINALVAL) is too low.
SPAN TOO SMALL	Span too small.
DEVICE MALFUNCT	Internal failure (HW) please send the device to NIVELCO for repair!

7. TROUBLESHOOTING

Fault	Possible causes	Fault detection / remedy
No output signal:	Improper connection.	Check the connections!
	Broken conductor/wire.	Check all wires using a cable tester!
	Defective measuring device (signal input).	Check the ampere meter (and its fuse) and the analogue input of the signal processing unit!
Analog output signal too low:	Load resistance too high.	Check the value of the load resistance!
	Supply voltage too low.	Check the power supply and power / current on the transducer / transmitter!
	Energy supply failure.	Inspect the power supply and the applied supply voltage at the device.
Slight shift of the output signal:	The diaphragm of the sensor is severely contaminated.	Cleaning with non-aggressive cleaning solutions, soft brush or sponge.
	The diaphragm of the sensor is calcified or crusted.	It is recommended to clean carefully to ensure all the dirt is completely removed.
Large shift of the output signal:	The diaphragm of the sensor is damaged (caused by overpressure or a mechanical impact).	Check the diaphragm of the sensor, if it is damaged then send the device back to the manufacturer!
Measured value (display and analogue output) deviates from the nominal value:	High pressure / pressure peaks.	The device must be returned to the manufacturer for recalibration or replacement of the pressure port.
	Mechanical damage of the diaphragm.	
Constant output signal at 4 mA:	Wrong ID number.	Make sure that the preset value under menu item "ID" is "0000"!

8. MAINTENANCE AND REPAIR

The device does not require regular maintenance. The warranty card contains the terms and conditions. When disconnecting the device, it must always be done in depressurized and disconnected state! Drain the medium before disconnecting the device.

If necessary, clean the diaphragm carefully with non-aggressive cleaning solution, soft paint-brush or sponge. Improper cleaning may cause the irreparable damage of the diaphragm. For this reason, never use sharp objects or pressurized air for cleaning the diaphragm.

Before returning the device for repairs, it must be cleaned thoroughly. The parts in contact with the medium may contain harmful substances; therefore, they must be decontaminated. Our official form ([Returned Equipment Handling Form](#)) must be filled and enclosed in the parcel. Download it from our website www.nivelco.com.

The device must be sent back with a declaration of decontamination. A statement must be provided in the declaration that the decontamination process was successfully completed and that the device is clean from any hazardous substances.

9. STORAGE CONDITIONS

Storage temperature:

Without display: -40...+80 °C (-40...+176 °F)

With display: -30...+80 °C (-22...+176 °F)

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NIVELCO reserves the right to change anything in this manual without notice!