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NIPRESS

D-A00 Pressure Transmitter

User's and Programming manual

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Thank you for choosing a NIVELCO instrument We are sure, that you will be satisfied throughout its use!

1. INTRODUCTION

NIPRESS D-A00 series pressure transmitters with stainless steel internal or flush diaphragm measure pressure and convert it into voltage and current output can be used in 2-wire systems. D-A00 has been especially designed for the process food and pharmaceutical industries (version stainless steel field housing) and measures vacuum, gauge and absolute pressure ranges of gases, steams and fluids up to 600 bar (8700 psi). The transmitter is capable to communicate via HART® and can be parameterized using three miniature keys on the display module, or the magnetic switches located under the metal cap, or by a HART® communicator. Different process connections such as threads and flanges with an internal or flush welded diaphragm are available and can be combined with a cooling element for media temperatures up to 300 °C (572 °F). Ex or SIL versions are also available.

2. ORDER CODE (NOT ALL COMBINATIONS POSSIBLE!)

NIPRESS

Measuring method / Temperature	Code
Relative / max. 125°C	R
Absolute / max. 125°C ⁽²⁾	Е
Relative / max. 150°C	Н
Relative / max. 300°C	J

*Ex versions are marked "Ex" right after the type designation on the label

Process connection	Code
1/4" BSP ⁽³⁾	Α
1/2" BSP ⁽³⁾	С
11/2" BSP(4)	F
1" BSP ⁽⁵⁾	E
1/2" NPT ⁽³⁾	Н
1" NPT ⁽⁶⁾	S
M20x1.5 ⁽³⁾	J
G ¾" DIN3852	D
³ ⁄ ₄ " TriClamp ⁽⁷⁾	Т
1" TriClamp ⁽⁸⁾	L
1 ¹ / ₂ " TriClamp ⁽⁹⁾	M
2" TriClamp ⁽⁹⁾	N
Sanitary DN25 DIN 11851(10)	0
Sanitary DN40 DIN 11851(10)	Р
Sanitary DN50 DIN 11851(11)	R
DN25 / PN40 1.4404 flange ⁽⁶⁾	
DN50 / PN40 1.4404 flange ⁽⁶⁾	Q
DN80 / PN16 1.4404 flange ⁽⁹⁾	U
DN100 / PN16 1.4404 flange ⁽⁹⁾	K
2" RF / 150 psi 1.4404 flange ⁽¹³⁾	W
3" RF / 150 psi 1.4404 flange ⁽¹³⁾	Z
VARIVENT DN40/50 ⁽¹²⁾	V

] – A 📮 [4] – 📑 *								
Panga(1) /	Range ⁽¹⁾ / overload							
capability		uau	Code	A	curacy	Code		Output / Ex
0 – 0.4	/	2	3	0.	1%	4		4 – 20 mA + HA
0 – 1	1	5	5					4 – 20 mA + HA
0 – 2	1	10	S					4 – 20 mA + HA
0-4	1	20	8					/ Ex d ⁽¹⁴⁾⁽¹⁵⁾
0 – 10	1	40	Α					4 – 20 mA + HA
0 – 20	1	80	Т		ustom measun je, based on pi			/ Ex ia (14)
0 – 40	1	105	D		otiations	101		4 – 20 mA + HA
0 – 100	1	210	F	⁽²⁾ p	≥ 1 bar		Ŀ	/ Ex d (14)(15)
0 – 200	1	600	U	⁽³⁾ m	ax. 125 °C			
0 – 400	1	1000	J	⁽⁴⁾ m	ax. 40 bar			
0 – 600	1	1000	K	⁽⁵⁾ m	ax. 400 bar			
				⁽⁶⁾ p	> 0.25 bar			
				(7) 4	– 8 bar			
				(8) (.25 – 16 bar			
				⁽⁹⁾ n	nax. 16 bar			
				(10)	0.25 – 40 bar			
				(11) ().25 – 25 bar			
					nax. 25 bar			
					nax. 10 bar			
				(14)	Ex or SIL version	ons are av	ailabl	le on special request

Output / Ex	Code
4 – 20 mA + HART®	4
4 – 20 mA + HART® / Ex ia ⁽¹⁴⁾	8
4 – 20 mA + HART® / Ex d ⁽¹⁴⁾⁽¹⁵⁾	в
4 – 20 mA + HART®, SIL2 / Ex ia ⁽¹⁴⁾	Е
4 – 20 mA + HART®, SIL2 / Ex d ⁽¹⁴⁾⁽¹⁵⁾	F

(15) Stainless steel housing not available

Note:

The pressure transmitter has been calibrated in vertical position with the pressure port facing down. Different installation position has to be specified in the order. -

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In case of non-standard types the sensor type, sealing and housing, as well as the requirement for filling with food compatible oil has to be specified in the order -

3. TECHNICAL SPECIFICATION

Түре					
Measurem	ent range	0 – 600 bar (0	0 – 8700 psi)		
Overload c	apability	According to the	ne order code		
Accuracy		±0.1	1%		
Medium	Silicone oil filling fluid	-40 °C +125 °C (-40 °F +257 °F) ⁽¹⁾	Overpressure: -40 °C +300 °C (-40 °F +572 °F), Low pressure: -40 °C +150 °C (-40 °F +302 °F)		
temperatur	e Food compatible filling fluid (oil)	-10 °C +125 °C (14 °F +257 °F) ⁽¹⁾	Overpressure: -10 °C +250 °C (14 °F +482 °F), Low pressure: -10 °C +150 °C (14 °F +302 °F)		
Ambient te	mperature ⁽²⁾	1,	Without display: -40 °C … +80 °C (-40 °F … +176 °F) With display: -20 °C … +70 °C (-4 °F … +158 °F)		
Materials	Sensor		Stainless steel 1.4435 (316L) Optional: Hastelloy® C-276 (2.4819), Tantalum (possible from 1 bar [14.5 psi]) on request		
of the wetted Sensor sealing parts		FKM, Optional: FFKM (min. permissible temperature from -15 °C [+5 °F], possible for nominal pressure ranges $P_N \le 100$ bar [1450 psi])			
Process connection		Stainless steel 1.4435 (316L)			
Housing		Aluminum die cast, powder-coated, optional: stainless steel 1.4404 (316L)			
Output		4 – 20 mA (2-wire) + HART®			
Power sup	ply (U _{Supply}) ⁽²⁾	12 – 28 V DC			
Load resist	ance	R_{max} = [(U _{Supply} –U _{Supply} min) / 0,02 A] Ω , Load during HART [®] -communication: R_{min} = 250 Ω			
Process co	onnection	According to the order code			
Electrical connection		Terminal clamps inside housing (aluminium housing: clamp section: 2.5 mm ² [AWG14] stainless steel housing: 1.5 mm ² [AWG16])			
Ingress protection		IP67			
Electric pro	otection	Class III (SELV)			
Mass		min. 400 g (0.88 lb) (depending on housing and mechanical connection)			

(1) Max. temperature of the medium for nominal pressure gauge > 0 bar: +150 °C (+302 °F) for 60 minutes with a max. environmental temperature of +50 °C (122 °F) (without cooling element). (2) For information of Ex certified devices, see Special data for Ex certified models chart.

SPECIAL DATA FOR Ex CERTIFIED MODELS

ATEX approval, Ex ia (only for 4 – 20mA / 2-wire types):

Туре	D□□-A□□-8 Ex, D□□-A□□-E Ex		
Ex marking	In case of stainless steel housing: 🖾 II 1G Ex ia IIC T4 Ga, 🖾 II 1D Ex ia IIIC T 85°C Da		
Exmarking	In case of powder-coated aluminum housing: 🔂 II 1/2G Ex ia IIB T4 Ga/Gb, 🔂 II 1D Ex ia IIIC T 85°C Da		
Ex reference document	drca344a0600p_02		
Ex power supply	12 – 28 V DC		
Intrinsically safety data	U _{imax} = 28 V DC, I _{imax} = 98 mA, P _{imax} = 680 mW, C _i = negligible, L _i = negligible		
	The maximal interior capacity between the power supply connections and the metal housing is 27 nF		
Permissible medium temperature,	Zone 0: -20 °C +60 °C, 0.8 bar $\le P_{atm} \le 1.1$ bar		
atmospheric pressure	Zone 1, 2: -40 °C +70 °C		

ATEX approval, Ex d:

Туре	DDD-ADD-B Ex, DDD-ADD-F Ex
Ex marking	🔛 II 2G Ex db IIC T5 Gb
Ex reference document	drca344a0600p_02
Ex power supply	13 – 28 V DC
Permissible medium temperature	-20 °C +70 °C
Cable entry	Metal M20x1.5 cable gland with Ex d certification

3.1 DIMENSIONS







3.3 SPECIAL CONDITIONS OF SAFE USE

- · Before turning on the device, make sure the installation is complete, with no defects visible.
- The device may only be used within the limitations specified in the technical specifications.
- The electrical connection of the device must be carried out in a way that the IP20 ingress protection is always ensured!
- Ex ia certified transmitters may only be operated in certified and approved intrinsically safe Ex ia IIC circuits complying with the technical data and the device's explosion protection marking.
- Attention! The devices may partially contain static charging capable plastic components. The presence of electrostatic charges may cause a risk of spark generation and ignition and therefore electrostatic charges must be completely prevented!
 - Avoid friction on plastic surfaces!
 - Do not clean the device dry!
 - For example, use a wet duster!



- Use exclusively Ex d IIC cable entry for devices with Ex d flameproof protection!
- For Ex d models, the cover must be secured against opening after the cover is closed by a safety locking screw!
- With 1/2 Ex marking device, the sensor membrane also serves as a partition between the Ex zones, therefore it must be protected against mechanical damage.
- The aluminium content of the die-cast aluminium alloy case exceeds the limit, which requires the device must be protected against any possible sources of spark or ignition resulted by impact or friction effects in an Ex environment.
- The metal housing of the device must be connected to the EP (equipotential) network!

4. INSTALLATION

To create chance for replacing the instrument during operation, the use of closing armature is recommended. A simple ballcock valve will be suitable for lower pressures, but for higher ones (above 6 bar) a three-way blow-off needle-valve is suggested.

In case of level measurement, it is advisable to screw the transmitter to the stump on the side of the tank.

Remove the packaging and protective cap just before the beginning of the assembly to avoid the damage of the diaphragm. Keep the protective cap!

In case if the installing of the unit is not immediate, the protective cap must be reinstated as soon as possible! Treat any unprotected diaphragm with utmost care; as this part can be damaged very easily.

The device can be installed in-, or out-doors. Select the mounting position such that there is enough space for installation, programming and reading of the display. Do not expose the device to direct sunlight when using outdoors! If you do so, direct solar radiation might cause that the permissible operating temperature of the device would be exceeded. This is to be particularly avoided in case if the device is used in any explosion-hazardous area!

Select the operating position, so that splashed and condensed water can be drained off. Stationary liquid on sealing surfaces must be avoided! If the device has cable outlet, the outgoing cable must be routed downwards. If the cable needed to be routed upwards, this must be done in an initially downward curve.

4.1 INSTALLATION INSTRUCTION

The measured medium – depending on its type and properties, might be hazardous to the installer. Therefore, the wear of appropriate protective clothing, gloves, and goggles are recommended.

Torque should only be transferred to the hexagonal screw on the instrument body (torque wrench).

For the sake of noise suppression, the transmitter housing is grounded. If the grounding of the process is correct, no further grounding of the device is needed, otherwise the instrument should be grounded.

Install the device only in depressurized and disconnected state!

Do not install the device where there is any risk of explosion. Do not open or configure the device in explosive area under normal operating conditions! For this reason, it is recommended that the display and operating module is positioned at the same time as the mechanical installation.

An important feature of the NIPRESS D-A00 family, that the individual functions can be set with the help of three miniatures, or the magnetic switches located under the metal cap. This has the advantage that the device can be configured with the magnetic switches without opening the chambers. Right after configuration, the metal cap has to be reinstated and tightened again, by hand!

Ensure that moisture cannot enter the device! The seals and sealing surfaces must not get dirty, as (depending on application and location) foulings might cause a reduced degree of protection and conclusively might even lead to device failure or an irreparable damage of the device.

Positioning the display:

The display and the operating module can be rotated continuously, to guarantee easy readability even in unusual mounting positions. The module is equipped with a turning limiter which allows the part to be rotated by 315°.

Installation steps:

Tightening torques: ½" BSP: max. 10 Nm; 1" BSP: max. 20 Nm; 1½" BSP: max. 25 Nm; ½" NPT: max. 70 Nm. The specified tightening torques must not be exceeded! Do not use a pipe wrench, to avoid damaging the device!

Installation steps for BSP process connection (DIN 3852)

Do not use any additional sealing material such as Teflon tape!

Check if the O-ring is intact, its surface even and clean and seat in the designated groove accurately.

Screw the device into the correct thread by hand! If your device is to be secured with a knurled ring instead of a hexagon head screw, the pressure transmitter should only be tightened by hand! Devices with hexagon head screw mounting must be tightened using a suitable open-end wrench (torque wrench)!

Installation steps for NPT process connection:

Use suitable seal (e. g. a PTFE-strip)! Screw the device into the correct thread by hand, and tighten it with a wrench!

Installation steps for hygienic connection:

The dairy pipe connection must be centralized to its counterpart! Screw the cup nut to the connecting part! The connected pieces should be pressed together using a hook wrench!

Installation steps for "TriClamp and VARIVENT" connections:

Select a suitable seal according to the medium and the input pressure! Place the seal on the mounting part! Centralize the counterparts' fittings before connect them with Clamp or VARIVENT and place seal between the mating surfaces! Then secure the device by a suitable fastening element (e.g. half-ring or retractable ring clamp) following the supplier's instructions.

5. WIRING

In order to electrically connect the device with the connection terminals, the cover must be screwed off.

Use a shielded and twisted multicore cable for the electrical connection.

Electrically connect the device with connection terminals, then reinstate the cover by hand and make sure that the housing is tightly closed again.

For devices with flameproof housing, a M20x1.5 cable gland HSK-M-Ex-d / Metr. is prescribed; which is already pre-mounted.

Technical data of Ex d cable gland:

cable diameter: Ø10 - Ø14 mm;

width across flats: 24 mm;

continuous operating temperature: -60 °C ... +105 °C (-76 °F ... +221 °F); certificate: $\langle \!\!\!\!\!\!\!\!\! \ s \rangle \!\!\!\!\!\!\!\!$ II 2G Ex db IIC Gb.

The D-A00 device family can be ordered with die-cast aluminium housing.

The wiring can be connected from the solid side, while the unit can be parameterized using the display and push buttons from the other side where there is a window. For devices with cable gland, make sure that the external diameter of the cable used is within the allowed clamping range! Once connected the wires, tighten the gland screw firmly until the sealing is proper!

The bending radiuses of the cables have to comply with the following: Cable without ventilation tube:

- static installation: 8-fold cable diameter,
- dynamic application: 12-fold cable diameter.

Cable with ventilation tube:

- static installation: 10-fold cable diameter,
- dynamic application: 20-fold cable diameter.



5.1 HART[®] COMMUNICATION



The device can be configured using the keys, magnetic switches or by a HART[®] communication device. In order to ensure the operation is flawless, the following requirements must be taken into account: Maximum cable length between measuring device and supply:

where L_{max} maximum length of cable in [m], R_v resistance of cable together with load resistance in [Ω], and C_v capacity of cable in [pF/m].

$$L_{\max} = \frac{65 \cdot 10^{6}}{R_{v} \cdot C_{v}} - \frac{40 \cdot 10^{3}}{C_{v}}$$

Resistance (R):

where U is Power Supply [V DC]. The resistance must be at least 240 Ω .



5.2 EXAMPLES OF ARRANGEMENTS

4-20 mA 2-WIRE PRESSURE TRANSMITTER



2-WIRE Ex ia PRESSURE TRANSMITTER



6. PROGRAMMING

The measured values are shown and the configuration of the individual parameters is made in-a displayed menu. The individual functions can be set by three miniature push buttons, or the magnetic switches located under the metal cap. The configuration of the device using the magnetic switches is particularly advantageous, as doesn't require the opening of the chambers. Use a suitable bar magnet or a stronger magnetic screwdriver for this purpose, that fits into the socket. If required, a special screwdriver is available, with an end designed as a screwdriver and the other is as a bar magnet. Furthermore, a bar graph is shown in the display, indicating the current pressure input as percentage of the specified pressure range. The menu system is a closed one, which can be customized also, allowing you to scroll both forward and backward until the desired setting item.

All settings are permanently stored in a Flash EPROM and therefore available again even after disconnecting the device from the supply voltage.

6.1 STRUCTURE OF THE MENU SYSTEM



6.2 DESCRIPTION OF THE MENUSYSTEM

The parameters can be set using three miniature keys, or the magnetic switches located under the metal cap.

The functions of these keys are as follows:

 \blacktriangle button: move forward in the menu system or increase the displayed value

▼ button: navigate back in the menu system or decrease the displayed value OK button: to be used to confirm selected menu items and set values. Execution of configuration:

- 1. Select the desired menu item using the \blacktriangle or \triangledown keys-
- 2. Hit OK key to activate the selected menu item
- set the desired value or select one of the offered settings using the ▲ or ▼ -keys.
- 4. Hit the OK-button to store/confirm the set value/selected setting and exit the menu

Set value:

If a parameter is configured by providing a value, each digit must be configured separately. This means, that after the activation of a menu item (e. g. "2.3.1 OFFSET") by pressing the OK button, the first digit of the value to be set will start to blink. Navigate up or down until the desired digit using the ∇ - or \triangle -button and confirm the selection by pressing the OK-key. After that, the next digit will start to blink. Configure it in the same way. In the menu items "2.3.1 OFFSET" and "2.3.2 FINALVAL", the decimal point will then start to blink and it is also possible to change its position using the ∇ - or \triangle - keys.

Finally, the total value, set by digits, could be stored - if applicable- by pressing the OK key. If the value is out of range, an error message (e. g. Error 03) will be displayed and the set value will not be stored.

If you intend to set a negative value, the first digit has to be configured with the $\pmb{\nabla}$ -button.

Menu list	Description	
1 DISPLAY	Display parameter	
1.1 P _{max}	Maximum pressure display (high pres	sure)
	The maximum pressure that occurred du	ring the measurement is shown on the display.
1.2 P _{min}	Minimum pressure display (low press	ure)
	The minimum pressure that occurred dur	ing the measurement is shown on the display.
1.3 T _{max}	Maximum temperature display (high te	emperature)
	The maximum temperature that occurred	I during the measurement is shown on the display.
1.4 T _{min}	Minimum temperature display (low ter	
	The minimum temperature that occurred	during the measurement is shown on the display.
1.5 CLEAR	Delete the values 1.1-1.4 (Pmax, Pmin, Tm	nax, Tmin)
1.6 INFO	Configuration of the display Applicabl	le values per digits:
	"1": 1st line: measured pressure;	2nd set pressure unit
	"2": 1st line: Output signal;	2nd line: mA
	"3": 1st line: measured temperature;	2nd line: °C
	"4": 1st line: measured pressure;	2nd line: Change between pressure unit / output signal in mA
	"5": 1st line: measured pressure;	2nd line: Change between pressure unit / temperature in °C
	"6": 1st line: measured pressure;	2nd line: Change between pressure unit / output signal in mA / temperature in °C
1.7 RETURN	Return to menu 1 DISPLAY.	

Menu list	Description
2 CALIB	Configuration of measuring range, display and output signal
2.1 ZERO	Zeroing the display The message "CONFIRM" appears on the display when selecting the subsidiary menu item with the OK button. By holding the OK button pressed for at least 2 seconds the zeroing is performed, and the message "CONFIRM" disappears from the display.
2.2 CAL REF	Adjusts the analogue output with pressure reference
2.2.1 OFFSET	Adjusts the starting value for the output signal After the reference pressure has been applied and accepted, selecting the subsidiary menu item with the OK button causes the message "CONFIRM" to appear on the display. By holding the OK button pressed for at least 2 seconds the applied pressure is specified as the starting value for the output signal (4 mA), and the message "CONFIRM" disappears from the display. The displayed value remains unchanged.
2.2.2 FINALVAL	Adjusts the end value for the output signal After the reference pressure has been applied and accepted, selecting the subsidiary menu item with the OK button causes the message "CONFIRM" to appear on the display. By holding the OK button pressed for at least 2 seconds the applied pressure is specified as the end value for the output signal (20 mA), and the message "CONFIRM" disappears from the display. The displayed value remains unchanged.
2.2.3 RETURN	Return to menu 2.2 CAL REF
2.3 ADJUST	Sets the measuring range and the zero point
2.3.1 OFFSET	Sets the starting value of the measuring range The ▲ and ▼ buttons allow you to define a starting value for the measuring range. The permitted input range is between 0 – 90% of the original measuring range (turn down max. 1:10). 4 mA is output when the value that has been entered is reached.
2.3.2 FINALVAL	Sets the end value of the measuring range The ▲ and ▼ buttons allow you to define an end value for the measuring range. The permitted input range is between 10 – 100% of the original measuring range (turn down max. 1:10). 20 mA is output when the value that has been entered is reached.
2.3.3 Z-CORR	Zero-point correction of the display and output signal The message "CONFIRM" appears on the display when selecting the subsidiary menu item with the OK button. By holding the OK button pressed for at least 2 seconds the applied pressure is specified as the starting value for the output signal (4 mA), and the display is zeroed. The message "CONFIRM" disappears from the display.
2.3.4 RETURN	Return to menu 2.3 ADJUST
2.4 RETURN	Return to menu 2 CALIB

Menu list	Description
3 SIGNAL	Signal parameters
3.1 FUNCTION	Function selection
	"LINEAR" (linear function)
	"2SQR" $y = \sqrt{x}$
	$ \begin{array}{ccc} & & y = \sqrt{x} \\ & & 2SQR^3POW^* & y = \sqrt{x^3} \\ & & & 2SQR5POW^* & y = \sqrt{x^5} \end{array} \right\} \text{ cut off } 2\% $
	"2SQR5POW" $y = \sqrt{x^5}$
3.2 DENSITY	Input of the density
	Settable range: 100 – 9999 kg/m ³
	Conversion is only applicable to the units [mFH], [cmFH] and [mmFH].
3.3 DAMP	Configuration of the damping
3.4 SIMULAT	Settable range: 0 – 100 s Simulation of the output signal
3.4 SIMULAT	Simulation of the output signal Settable range: any, for example: $3.7 - 22$ mA.
3.5 RETURN	Return to menu 3 SIGNAL
4 SETTINGS	Basic settings
4.1 DISPLAY	Configuration of the display unit
4.1.1 UNIT P	Configuration of the unit for pressure
-	Units: bar, mbar, g/cm², kg/cm², Pa, kPa, Torr, atm, mH2O, ftH2O, MPa, mFH*, cmFH*, mmFH*, mmH2O, mmHg, psi
	The conversion of all pressure-related parameters is performed automatically.
	*Input of the density is required. (see 3.2)
4.1.2 UNIT T	Configuration of the unit for temperature
	Units: °C and °F
4.1.3 RETURN	Return to menu 4.1 DISPLAY
4.2 HART-ID	HART-ID (only to be set with HART® devices in multi-drop mode)
	Set the desired ID no. (between "0" and "15") and confirm the setting by the OK button. The configuration of this value is only required if you want to operate the device in multi-drop mode (connection of the number of HART [®] devices). If the ID no. is set to "0", the multi-drop mode is
	deactivated, and the measurement transducer operates in analogue mode.
4.3 USER-L	Configuration of the user's security level
	For security reasons it is necessary to enter the password before configuring the security level. Confirm this by the OK button. The default
	password is set by the factory is "0000".
	Security levels:
	"0": the whole menu system is enabled
	"1": the following menu items are enabled: 1 Display, 3 Signal, 4.3 USER-L
	"2": the following menu items are enabled: 1 Display, 4.3 USER-L

Menu list	Description		
4.4 PASSWORD	Configuration of the password		
	For security reasons it is necessary to enter the previous password to start the configuration. Confirm the value by the OK key. The password is		
	factory-preset to "0000". Then set the new password		
	and confirm it with the OK key .		
4.5 LANGUAGE	If you have forgotten your password, you may request the master password, which is provided by the manufacturer, NIVELCO.		
	Select DE for German or EN for English language		
4.6 WPROTECT	Write protection (HART®-configuration)		
	Setting YES: write protection is activated, transmission of the HART [®] commands to the storage location is not possible. Setting NO: write protection is deactivated.		
4.7 RETURN	Return to menu 4 SETTINGS.		
5 SERVICE	Service		
5.1 FACTORY	Reset to factory settings		
5.2 ERR CURR	Definition of the current		
	settable values: 21.6 mA or 3.8 mA; the selected error current is output in response to a malfunction in the electronics		
5.3 TYPE	Displays the device type		
5.4 SER-NO	Displays the set serial number		
5.5 VERS	Displays the program version (firmware)		
5.6 RETURN	Return to menu 5 SERVICE		
6 RETURN	Return to DISPLAY MODE		
ERROR MESSAGES			
PASSED PARAMETER TOO SM	ALL Entered parameter value is too small.		
PASSED PARAMETER TOO LAF	RGE Entered parameter value is too large.		
LOOP CURRENT NOT ACTIVE Loop current is not active (HART ID > 0, device works in Multidrop mode).			

	Entered parameter value is too large.	
LOOP CURRENT NOT ACTIVE	Loop current is not active (HART ID > 0, device works in Multidrop mode).	
APPLIED PROCESS TOO LOW	Applied process pressure is too low.	
APPLIED PROCESS TOO HIGH	Applied process pressure is too high.	
LOWER RANGE VALUE TOO HIGH	Lower range value (OFFSET) is too high.	
LOWER RANGE VALUE TOO LOW	Lower range value (OFFSET) is too low.	
UPPER RANGE VALUE TOO HIGH	Upper range value (FINALVAL) is too high.	
UPPER RANGE VALUE TOO LOW	Upper range value (FINALVAL) is too low.	
SPAN TOO SMALL	Span too small.	
DEVICE MALFUNCT	Internal failure (HW) please send the device to NIVELCO for repair!	

7. TROUBLESHOOTING

Fault	Possible causes	Fault detection / remedy
	The Connection is improper.	Check the connections!
No output signal:	Broken conductor/wire.	Check all wires with cable tester!
	Defective measuring device (signal input).	Check the ampere meter (and its fuse) and the analogue input of the signal processing unit!
Analog output signal too low:	Load resistance too high.	Check the value of the load resistance!
	Supply voltage too low.	Check the power supply and power / current on the transducer / transmitter!
	Defective energy supply.	Inspect the power supply and the applied supply voltage at the device.
Slight shift of the output signal:	The diaphragm of the sensor is severely contaminated.	Cleaning with non-aggressive cleaning solutions, soft brush or sponge.
	The diaphragm of the sensor is calcified or crusted.	It is recommended to clean carefully to ensure all the dirt is completely removed.
Large shift of the output signal:	The diaphragm of the sensor is damaged (caused by overpressure or mechanically).	Check the diaphragm of the sensor, if it is damaged then send the device back to the manufacturer!
Measured value (display and analogue output) deviates from the nominal value:	High pressure / pressure peaks.	
	Mechanical damage of the diaphragm.	The device must be returned to the manufacturer for recalibration or replacement of the pressure port.
Constant output signal at 4 mA:	Wrong ID number.	Make sure that the set value under menu item "ID" is "0000"!

8. MAINTENANCE AND REPAIR

The instrument does not require regular maintenance. The repair should only be carried out at the NIVELCO' premises.

When disconnecting the device, it must always be done in depressurized and disconnected state! Drain the medium before disconnecting the device.

If necessary, clean the diaphragm carefully with non-aggressive cleaning solution, soft brush or sponge. Improper cleaning or touch may cause irreparable damage to on the diaphragm. For this reason, never use sharp objects or pressurized air for cleaning the diaphragm.

Before returning your device for repair, it has to be cleaned carefully, neutralize/decontaminate the parts wet from the medium from harmful substances. Our appropriate form (<u>Returned Equipment Handling Form</u>) must be enclosed after downloaded from our homepage <u>www.nivelco.com</u>. You should dispatch the device with a declaration of decontamination. In the declaration, you have to declare that the decontamination process had been finished, the device is clean and free from non-harmful material and there is no hazardous substance on it.

9. STORAGE CONDITIONS

Storage temperature:

Without display: -40 °C ... +80 °C (-40 °F ... +176 °F) With display: -30 °C ... +80 °C (-22 °F ... +176 °F)

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